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Automation of operational control of production equipment





- OPERATIONAL CONTROL PLANNING
- COLLECTING REAL-TIME METRICS
- DIGITIZATION AND DATA STORAGE, SYSTEMATIZATION AND ANALYSIS
- INTEGRATION WITH ANY ENTERPRISE MANAGEMENT SYSTEM (SAP, 1C)

## **Problems in MRO**



#### 20-50 million rubles/year

Losses due to emergency downtime of one enterprise (output shortage + costs of damage control).



#### 20-25 million rubles/year

Overspending of on-duty staff (30-40% inefficient use of time).



#### **Other tasks:**

- Ability to predict accidents.
- Optimize inventory.
- Operation safety improvement.
- Digitalization strategy.



The main interested parties in solving problems in MRO are: owner, director, chief specialist of the enterprise.

# Variants of control objects

- Pumping units
- Heat exchangers
- Hydroelectric power stations
- Pipelines fittings
- Gearboxes
- Compressors



## Operational control

- Control without preparation, right during operation.
- The simplest measurements that detect deviations in the equipment operation.

Operational control is our specialty

## **Difficulties in operational control**

#### • Old-fashioned method

Magazines, schedules, snap inspections, and other non-system control methods.

#### Subjectivity

The staff evaluates deviations subjectively, which inevitably affects the quality and completeness of control

#### Difficulty in checking

The staff knows that the fact of control is difficult to verify, so they often make formal records

#### Complex analysis

If the database is not stored on an electronic medium, it is almost impossible to systematize numerous parameters

### What is in practice?

The inspector's questions:

- What to control?
- When to control?
- Where is it even located?
- What it is neccesary to do when monitoring?
- How to formalize the result?

## **PN CONTROL**

**RUSSIAN** HARDWARE AND SOFTWARE COMPLEX FOR AUTOMATION OF OPERATIONAL CONTROL.



### **Solution**

We automate the work of on-duty staff at production facilities during equipment round checks.



- Reducing staff errors
- Reducing the time of the round checks
  - ✓ Router
  - ONFC tag
  - Recording the fact and time of the round check
  - Checklist
  - Knowledge library
  - Connecting sensors

## Set of measures



**Control planning:** time, route, equipment



Organization of the process of collecting and recording data from production facilities



Analysis of control results

## Using NFC tags on the route



- Presence control
- Issuance of a maintenance requirement card

## **Implementation benefits**

- Savings from reducing emergency downtime by up to 25%
- Reducing the cost of repairing outof-order equipment by up to 30%



25%

 Saving of service personnel by 30-40% Optimization of the number of on-duty staff, improvement of the result of the work of service engineers

## **Competitive advantages**

- Private algorithms
- High **speed** of implementation
- Intuitive interface
- Integration with any ERP system
- 100% complete set
- Implementation cost
  lower by 35%

## **PN Control implementation process**

- 1. Contract conclusion.
- 2. Worksite audit.
- 3. Install software
- 4. Configure software. Creation of object structures and control plans.
- 5. Using PN Control

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## Implementation on a turnkey basis



